Bread:

2 tbsp yeast ¾ cup sugar 2.5 tbsp salt ½ cup dry milk ¼ cup potato flakes 8 cups water (luke warm)

Mix above well then add: ½ cup soft shortening

And stir in gradually 20 cups flour

Knead 10 minutes Rise Punch down Rise Make loaves Rise Bake 45 minutes @ 375

Smaller batch:

1 packet yeast 3 tablespoons sugar .5 teaspoon salt 2 tablespoons dry milk 2 tablespoons potato flakes 2.5 cups water (luke warm)

Mix above well then add: 2 tablespoons soft shortening or oil

And stir in gradually 6 cups flour

Knead 10 minutes Rise Punch down Rise Make loaves Rise Bake 45 minutes @ 375